

PRODUCT BULLETIN GYPSUM PRODUCTS	TEXTURED GYPSUM BOARD	BULLETIN NO: B-2B & F-1D
INSULATION PRODUCTS		DATE: 4/20/70
APPROVALS: <i>DM RPYF</i>		PAGE: 1 of 1
		CANCELS: NEW
		DATE:

PRODUCING PLANTS: SEATTLE and St. HELENS

GYPSUM BOARD

Gypsum board made at Seattle is shipped face up to St. Helens on interplant transfer. This board is manufactured with No. 345 manila face paper and No. 620 grey back paper. Recheck quality of board prior to shipping to be sure dimensions are correct and core quality is OK. No talc on board. No face printing.

Profile of face

Maximum variation of 0.010" across board.

Gypsum Board

3/8" x 4' wide x length Square Edge Regular Core (Operating Bulletin B-2)

FACTORY COATING

Gypsum board received at St. Helens is stored near the Finishing Room. Gypsum board is processed face up through the No. 3 paint line. 12 grams/sq.ft. (wet weight) of P-27 Prime Coat and 17 grams/sq.ft. (wet weight) of P-28A Textured Roll Coating are applied to the gypsum board surface and dried with radiant heat.

Coated boards are inspected for:

- Pattern uniform across board.
- Color match to standard color.
- No nicks or gouges on face.
- No warping of board.
- Uniform paint coat.
- Other.

Coated boards are packaged face up and shipped on full length wood pallets with dunnage protection around edges and ends.